PATENT COOPERATION TREATY

PCT

TRANSLATION INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

A 1: (7)						
Applicant's or agent's file reference 2084/PCT		OR FURTHER ACTION	See Form PCT/IPEA/416			
International application No. PCT/CH2004/0	ternational application No. International filing date (day/month/year) PCT/CH2004/000014 International filing date (day/month/year) Priority date (day/month/year)					
International Patent Classific B22D11/06	ation (IPC) or national	classification and IPC				
Applicant LAMEC AG						
This report is the i under Article 35 an	international prelimina ad transmitted to the ap	ry examination report, established by the plicant according to Article 36.	his International Preliminary Examining Authority			
This REPORT cons	sists of a total of 5	sheets, inclu	iding this cover sheet.			
3. This report is also a	accompanied by ANNE	XES, comprising:				
a. (sent to	the applicant and to th	ne International Bureau) a total of	sheets, as follows:			
sh	eets of the description, eets containing rectific structions).	claims and/or drawings which have bee ations authorized by this Authority (see	en amended and are the basis for this report and/or Rule 70.16 and Section 607 of the Administrative			
sh.	eets which supersede e	earlier sheets, but which this Authority or	considers contain an amendment that goes beyond ated in item 4 of Box No. I and the Supplemental			
Во	ox.	or and the second secon	incom 4 of Box 110. I and the Supplemental			
b (sent to	the International Bure	au only) a total of (indicate type and num	nber of electronic carrier(s))			
			, containing a sequence listing and/or tables			
related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).						
4. This report contains	indications relating to	the following items:				
Box No. I	Basis of the repo					
Box No. II	Priority					
Box No. III	•	nt of opinion with regard to novelty, inve	centive step and industrial applicability.			
Box No. IV			emire step and industrial applicability			
Box No. V						
Box No. VI						
Box No. VII	l Certain defects in	the international application	j			
Box No. VII		ons on the international application				
Date of submission of the dem		Date of completion of	this report			
		and an equipment of	The report			
Name and mailing address of	the IPEA/EP	Authorized officer				
Facsimile No.		Telephone No.				

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/CH2004/000014

Во	x No.	1	Basis of the report			
1.	Wit indi	h regard icated und	to the language, this report is based on the international der this item.	onal application in the language in	which it	was filed, unless otherwise
		This re which	port is based on translations from the original langua is the language of a translation furnished for the purp	ge into the following language _ oses of:		
		<u>Ц</u> і	nternational search (Rule 12.3 and 23.1(b))			
			publication of the international application (Rule 12.4)		
			nternational preliminary examination (Rule 55.2 and/			
2.	rece	h regard eiving Off report):	to the elements of the international application, this lice in response to an invitation under Article 14 ar	report is based on (replacement s e referred to in this report as "o.	heets wh riginally	ich have been furnished to the filed" and are not annexed to
	H	the inte	ernational application as originally filed/furnished			
		the des	cription:			
		pages	1-19			as originally filed/furnished
		pages*		received by this Authority on		
		pages*		received by this Authority on		
	\boxtimes	the clai	ms:			
		nos.	7-28			as originally filed/furnished
		nos.*		as amended (together	with any	statement) under Article 19
		nos.*	1-6		03.02	.2006 with letter
		nos.*		_		
	\boxtimes	the drav	vings:	· -		
		sheets	1/11-11/11			as originally filed/formiched
		sheets*				
		sheets*				
		a sequei	nce listing and/or any related table(s) - see Suppleme	· -		
3.	$\overline{\Box}$			mai Box Relating to Sequence Lis	sung.	
J.			endments have resulted in the cancellation of:			
			e description, pages			
			e claims, nos.			· · · · · · · · · · · · · · · · · · ·
		1 1	e sequence listing (specify):			
	_					
4.	Ш	they hav	ort has been established as if (some of) the amendment be been considered to go beyond the disclosure as file	d, as indicated in the Supplementa	al Box (R	tule 70.2(c)).
		the the	e description, pages	1		
	İ	the	e claims, nos.			<u> </u>
	i		e drawings, sheets/figs			
	l	the	e sequence listing (specify):			
	l		y table(s) related to sequence listing (specify):			
*	If iten		es, some or all of those sheets may be marked "super			

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
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Box	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
1.	Statement						
	Novel	Ity (N) Claims 1-28	YES				
		Claims					
	Invent	tive step (IS) Claims 1-28	YES				
Ī		Claims					
	Industr	trial applicability (IA) Claims 1-28	YES				
		Claims					
2.	Citations a	and explanations (Rule 70.7)					
	1.						
		documents:					
	D1:	US-A-4 794 978 (LAUENER WILHELM F), 3 January 198	39				
		(1989-01-03)					
	D2:	EP-A-0 798 060 (PROPERZI GIULIO), 1 October 1997					
		(1997-10-01)					
	D3:	DE 41 21 169 A (& EISENGIESSEREI MEUSELWITZ GM),					
		25 March 1993 (1993-03-25)					
	D4:	GB-A-1 388 378 (ALCAN RES & DEV), 26 March 1975					
		(1975-03-26)					
	D5:	US-A-5 645 122 (LUGINBUEHL ERICH ET AL), 8 July					
		1997 (1997-07-08)					
	2.	Novolty and invention the Dam and a					
	۷.	Novelty and inventive step, PCT Article 6					
		Document D1 is regarded as the prior art closest					
		to the process as per claim 1 and casting machine					
		as per claim 4. In that casting machine, the					
		blocks (15) can be retained on the carriers of the	e				
		conveyor chain (9, 10) by magnets (35) (column 3,					
		lines $41-55$; figure 6). The magnets form part of					
		the chain and thus move together with the chain.					

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

By contrast, the magnets in the casting machine of the present application are *stationary*, and the blocks can be moved over them without contacting them. The process and the casting machine are thus novel (PCT Article 33(2)).

The process as per claim 1 and the casting machine as per claim 4 involve an inventive step (PCT Article 33(3)) because the contactless support makes it possible to exchange multiple blocks simultaneously (see page 14 of the description).

Although stationary magnets in casting machines are known from D2 and D4, in those documents a belt caster is guided and held. This does not suggest an utilisation in blocks of a casting machine with a caterpillar chain drive. D3 and D5, which describe alternative fastening possibilities, also fail to suggest the use of stationary magnets.

Nor do the citations to describe or suggest the process for exchanging the blocks (claim 28) of the casting machine that should be considered novel and inventive.

Dependent claims 5-27 also meet the PCT novelty and inventive step requirements.

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Box No. VII Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

1. Clarity

The application does not meet the requirements of PCT Article 6 because claim 4 is unclear.

Claim 4 does not contain a complete sentence [German text only] because the subordinate clause, "characterised in that the continuous production of bars and strips from metallic and non-metallic materials, in a casting mould..." does not contain a verb ("is carried out", for example).

Moreover, the cited passage unnecessarily repeats what has already been stated by reference to the process.

The wording, "at least one wall of the casting mould comprising blocks", would be more appropriate.

2. Two-part form

Although claims 1 and 4 are drafted in the two-part form, the feature that the casting mould is formed by blocks which circulate like crawlers about a casting caterpillar chain are incorrectly included in the characterising part, since they have been disclosed in document D1 in connection with the features mentioned in the preamble (PCT Rule 6.3(b)).